

1. A coiled air brake tubing comprising a laminated tube said tube having an innermost layer of nylon, an intermediate layer of a polyurethane and an outermost layer of nylon wherein said tubing is set in a coiled configuration.

2. The method claimed in claim 1 wherein said polyurethane is selected from the group consisting of polyether polyurethane and polyester polyurethane.

5 3. The coiled tubing claimed in claim 1 further comprising a fiber reinforcing layer within said polyurethane layer.

4. The coiled tubing claimed in claim 3 wherein said fiber layer is a polyester layer.

10 5. The coiled tubing claimed in claim 3 wherein said fiber reinforcing layer includes three to six pics per inch.

15 6. The coiled tubing claimed in claim 1 wherein said innermost layer of nylon is from about 2 to about 5 mills.

7. The method claimed in claim 1 wherein said nylon layers are selected from the group consisting of nylon 6, nylon 11 and nylon 12 and alloys thereof.

20 8. The method claimed in claim 1 wherein said polyurethane layer is a polyether polyurethane.

9. The coiled tubing claimed in claim 8 wherein said polyurethane has a hardness of 80A-63D.

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10. The method of forming a coiled laminated air brake tubing comprising co-extruding an innermost nylon layer and a first polyurethane

forming a fiber reinforcing layer over said first polyurethane layer;

5. applying a solvent to said first polyurethane layer;
extruding a second polyurethane layer over said fiber reinforcing layer and said first polyurethane layer; and
extruding an outermost nylon layer over said second polyurethane layer.

11. The method claimed in claim 10 wherein said solvent is selected from the group consisting of N-methyl pyrrolidone and diethylformamide.